



**ARRADIANCE®**

## MCP Godparents Meeting

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# Outline

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- ◆ **Accomplishments** to date
- ◆ **Status** of your work on the project now
- ◆ Your view of **future** work
- ◆ Problems, challenges you either face now or foresee in the future



## OPTION YEAR 2: Large Batch

- ◄ Objective: To understand & document the problems & solutions functionalizing large surface area batches (limited by capacity of ALD process tool) of small format GCA substrates (33mm OD; 20um pore diameter; 8 degrees bias; 60:1 L:D 2)
- ◄ Work Plan Detail:
  - ◄ Uniformity tests of batch processing of small form factor AAO or capillary glass substrate MCPs
    - ◄ Resistive film (R2) and emissive film (D2) processes on Argonne-supplied 33mm dia AAO and/or glass capillary plates resulting in resistance optimization at 500 M $\Omega$  for the specified geometry. Other sizes and geometries of the same (non-testable) substrate may be added to meet the area goals, commensurate with the capability of the Arradiance tools.
      - ◄ A progressive sequence of at least 3 runs with a quantity of non-testable plates to simulate the 65-square meter area of the 8"-square design MCP's, with six or more 33mm active, testable plates per batch to measure uniformity of resistance and gain on each plate and from plate-to-plate.
      - ◄ Perform measurements of resistance, gain and uniformity of the testable plates in each run between each of the above runs.
      - ◄ Write a report on the problems encountered with large-area functionalizing , and the evolution of solutions/

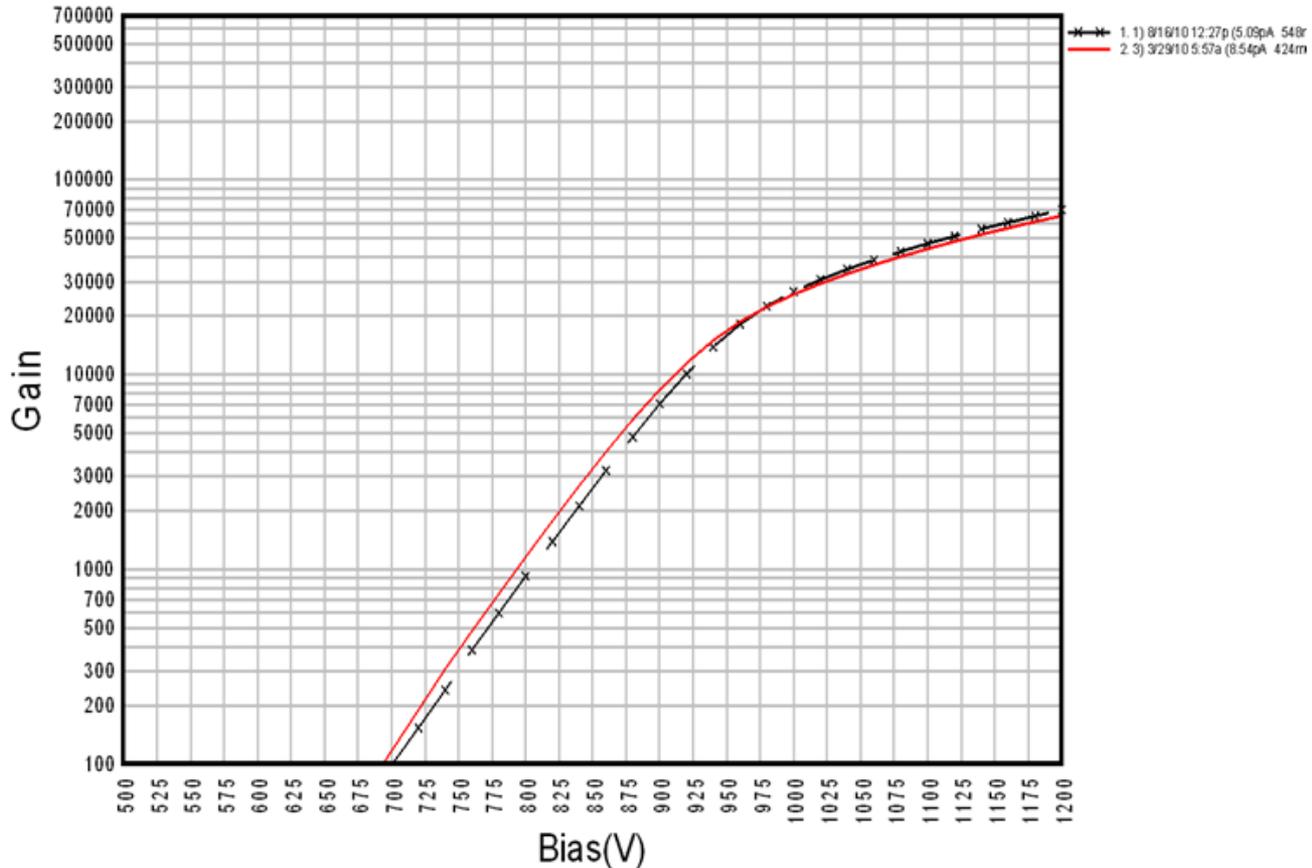


## OPTION YEAR 2: Large Batch - Deliverables

- ◆ Initial report and test data of all results from the first run of the study of problems and solutions achieving uniformity in a high surface area production process of resistance and gain on small format (33mm) AAO and/or glass capillary substrates of pre-determined geometry.
- ◆ At least 6 active testable 33mm Argonne-supplied substrates [AAO or GCA per schedule below] per run coated in a high surface area environment (total of at least 18).
- ◆ Final report and test data of all results from the study of problems and solutions achieving uniformity in a high surface area production process of resistance and gain on small format (33mm) AAO and/or glass capillary substrates of pre-determined geometry

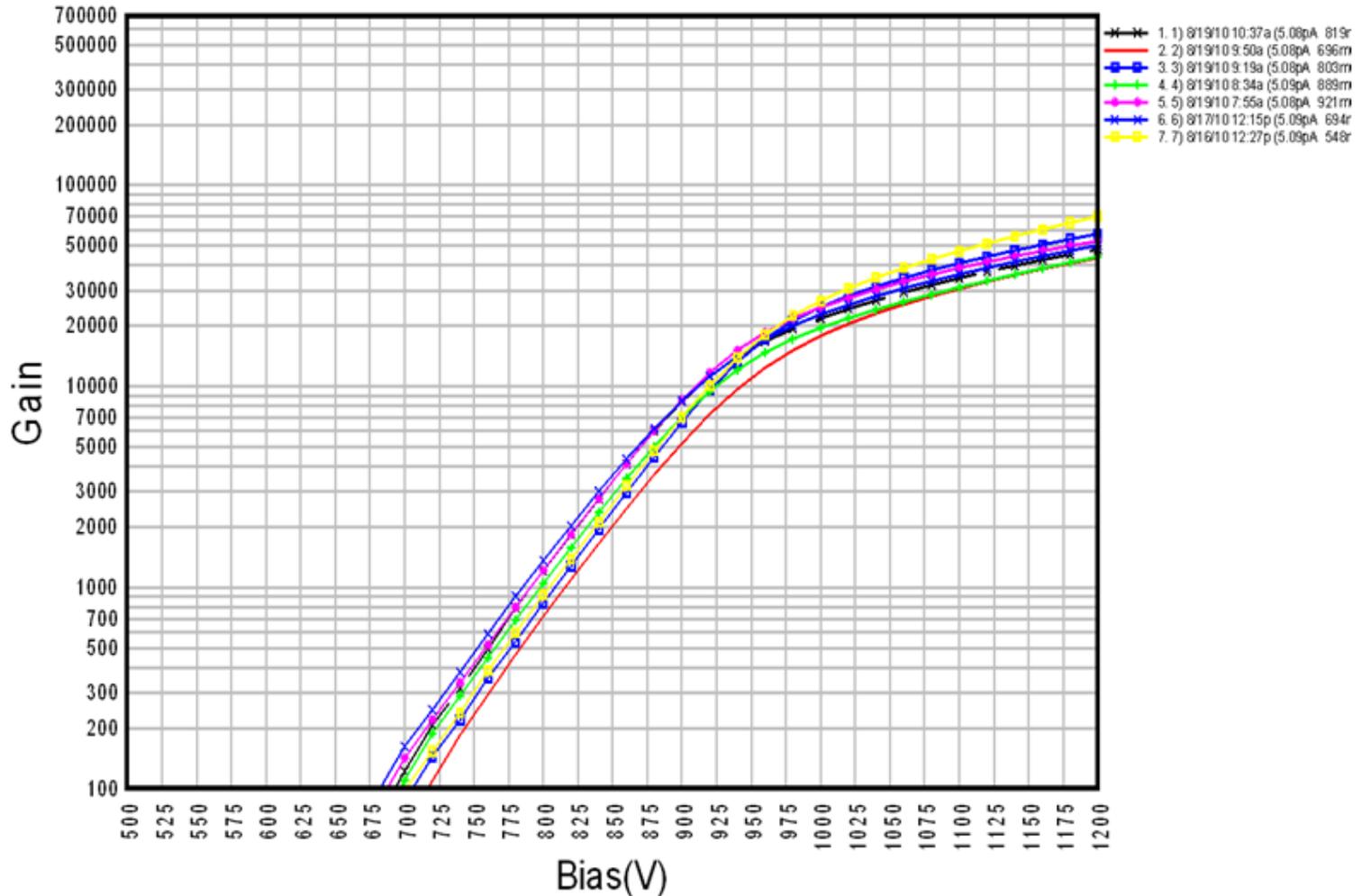
# OPTION YEAR 2: Large Batch - Results

- Arradiance GEM R2D2 ALD process equipment 33mm capacity is 14 plates / batch. MCP surface area of approximately 1.88 m<sup>2</sup> as compared to 5.1 m<sup>2</sup> for the 8"x8" LAPD MCP device.
- Target lots (single testable device run with 13 "dummy" MCP plates). MCP met the target 500 MΩ resistance with nominal gain behavior.



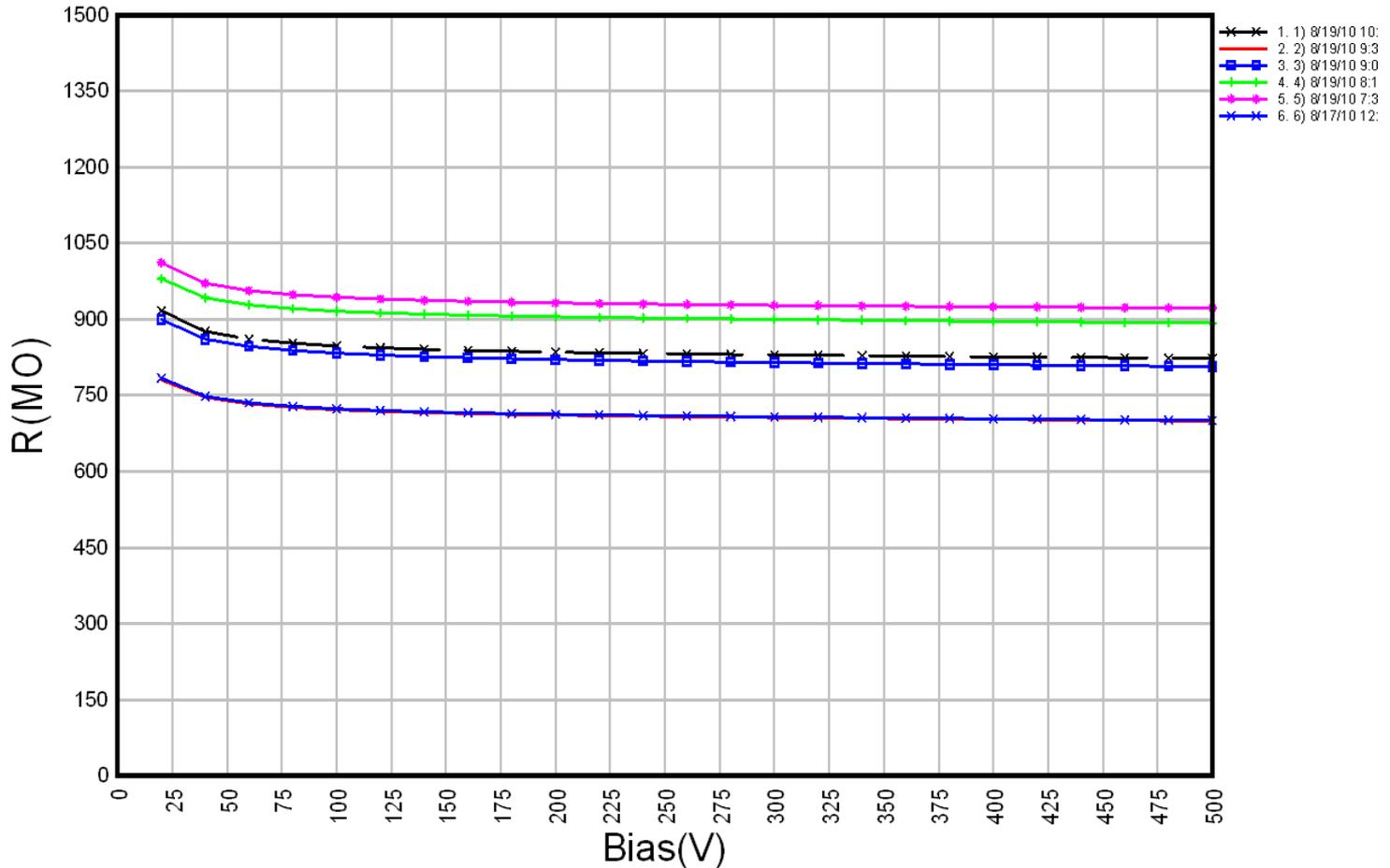
# OPTION YEAR 2: Large Batch - Results

◀ 14 MCP wafers, 6 of which were testable



# OPTION YEAR 2: Large Batch - Results

- Resistance demonstrated an offset from pilot run greater than 250 MΩ (average) with 1sigma of 100 MΩ.





## OPTION YEAR 2: Large Batch – Next steps

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- ◆ Plans for second uniformity run:
  - ◆ The resistance “offset” of the 6 wafer run from the pilot run will be studied using additional pilot runs to understand the root cause of the offset.
  - ◆ Several wafer pilot runs using 2 or 3 testable MCPs may be run to examine resistance uniformity as a function of chamber placement and ALD exposure and dose conditions.
  - ◆ Following this optimization the second uniformity run will be processed.



## OPTION YEAR 2: Simulation

- ❖ Objective: To compare with and validate the simulation codes of Arradiance and the LAPPD collaboration for electron multiplication in microchannel pores. Work Plan
  - ❖ A simulation of the shower development in the default LAPPD 20-micron glass pore, with a comparison of gain, TTS, number of strikes, and angles and energies of selected strikes, to plates with the same parameters but with 10 and 40 micron pores.
- ❖ Deliverable:
  - ❖ Final report and simulated data from the simulation study on the role of pore size.

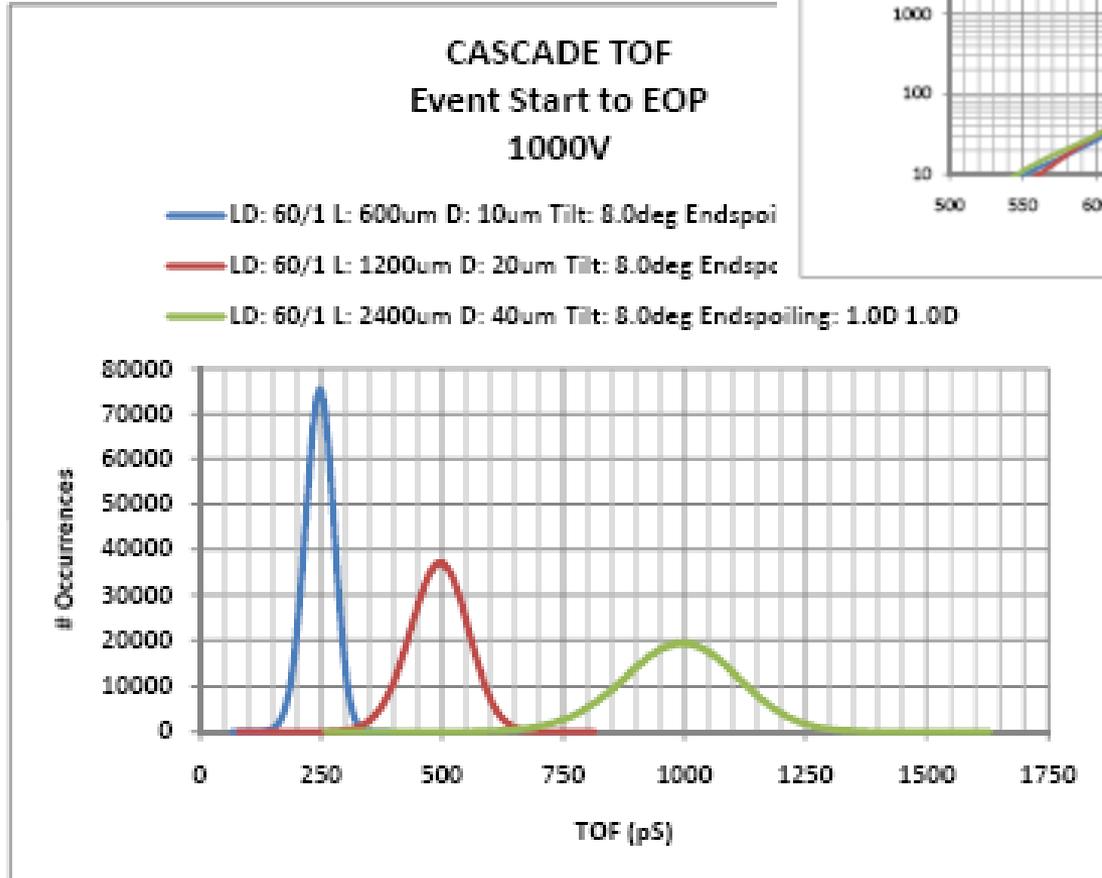
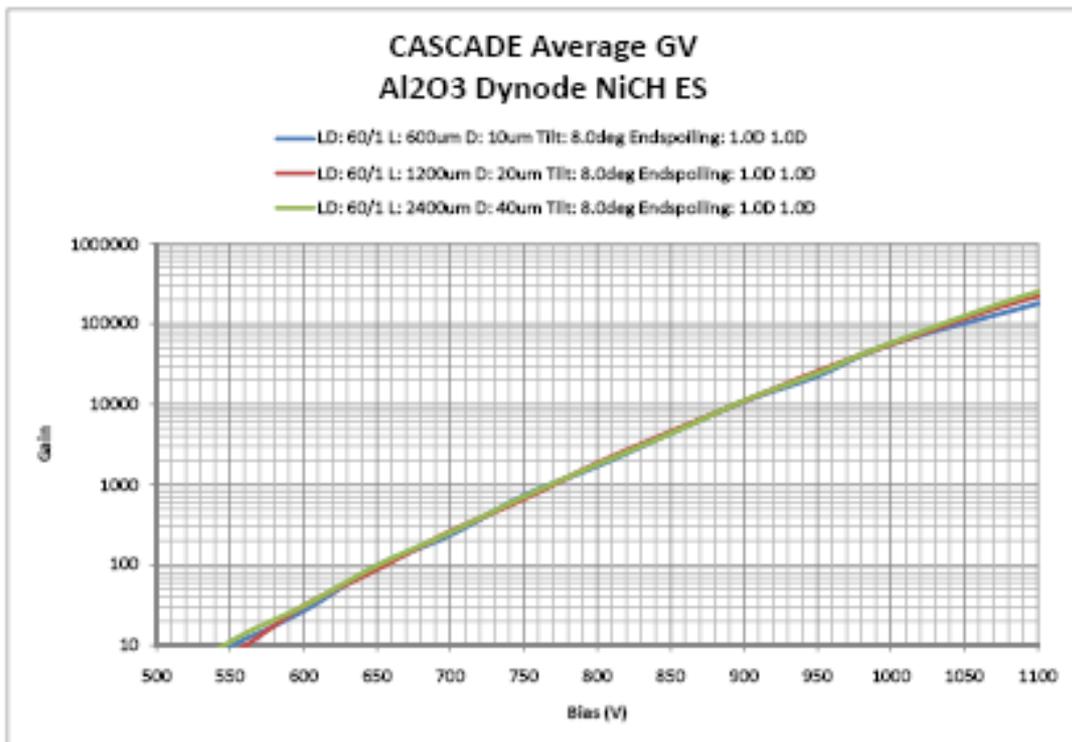


## OPTION YEAR 2: Simulation - Summary of Results

- ◆ The Transit Time Spread (TTS) changes dramatically between 10, 20 and 40  $\mu\text{m}$  pores:
- ◆ At the pore output:
  - ◆ TTS = 75 ps, 175 ps and 275 ps for 10, 20 and 40  $\mu\text{m}$  pores
- ◆ At the anode 8mm away with 1000V accelerating rear field
  - ◆ TTS = 200, 250 and 350 ps for 10, 20 and 40  $\mu\text{m}$  pores
- ◆ There is very little difference in performance of MCP/anode combination between 10, 20 and 40  $\mu\text{m}$  pores in terms of:
  - ◆ - output gain
  - ◆ - output kinetic energy of electrons
  - ◆ - output angular distributions
  - ◆ - charge footprint at the anode 8mm away from MCP

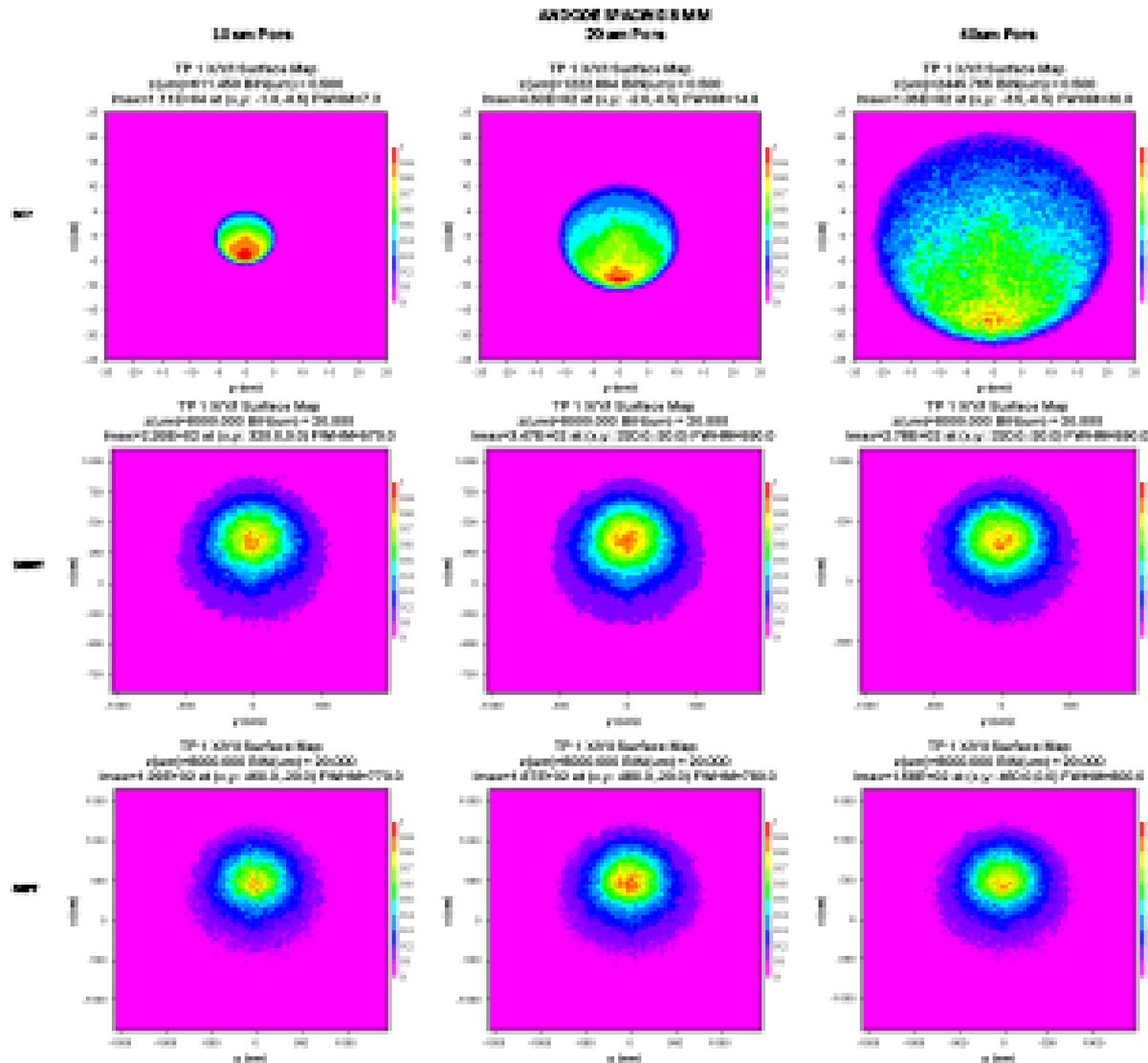


# Simulation - Results





# Simulation - Results



# Problems, challenges you either face now or foresee in the future

